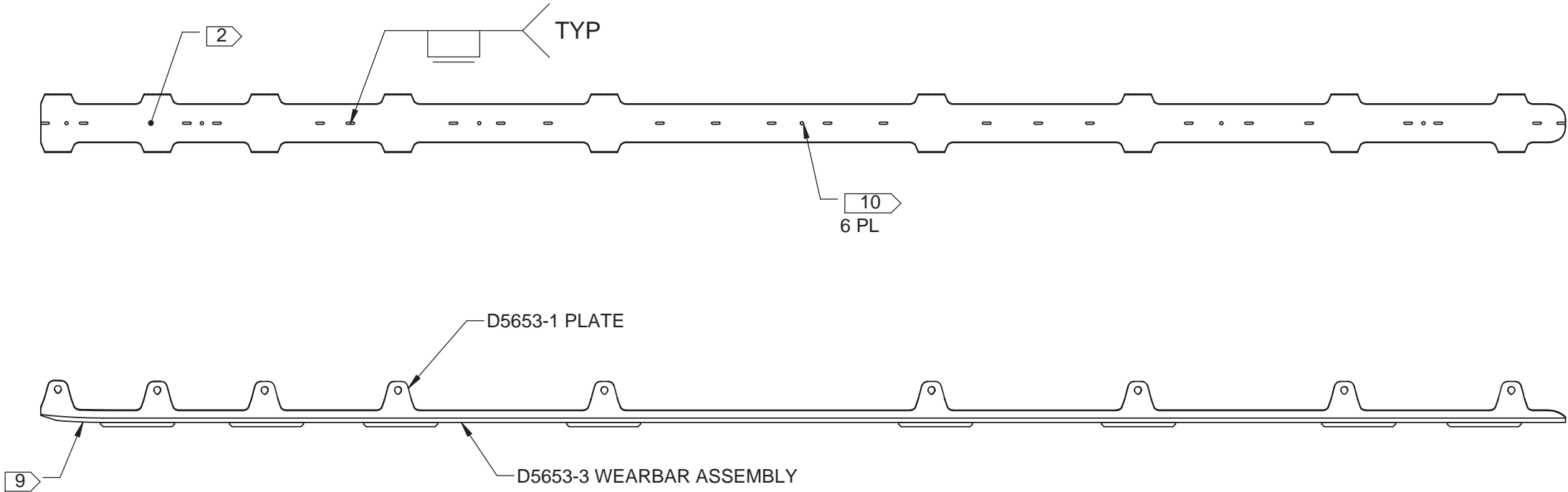


QTY -041	P/N	DESCRIPTION
X	D5653-041	WEARPLATE ASSEMBLY
1	D5653-1	PLATE
1	D5653-3	WEARBAR ASSEMBLY



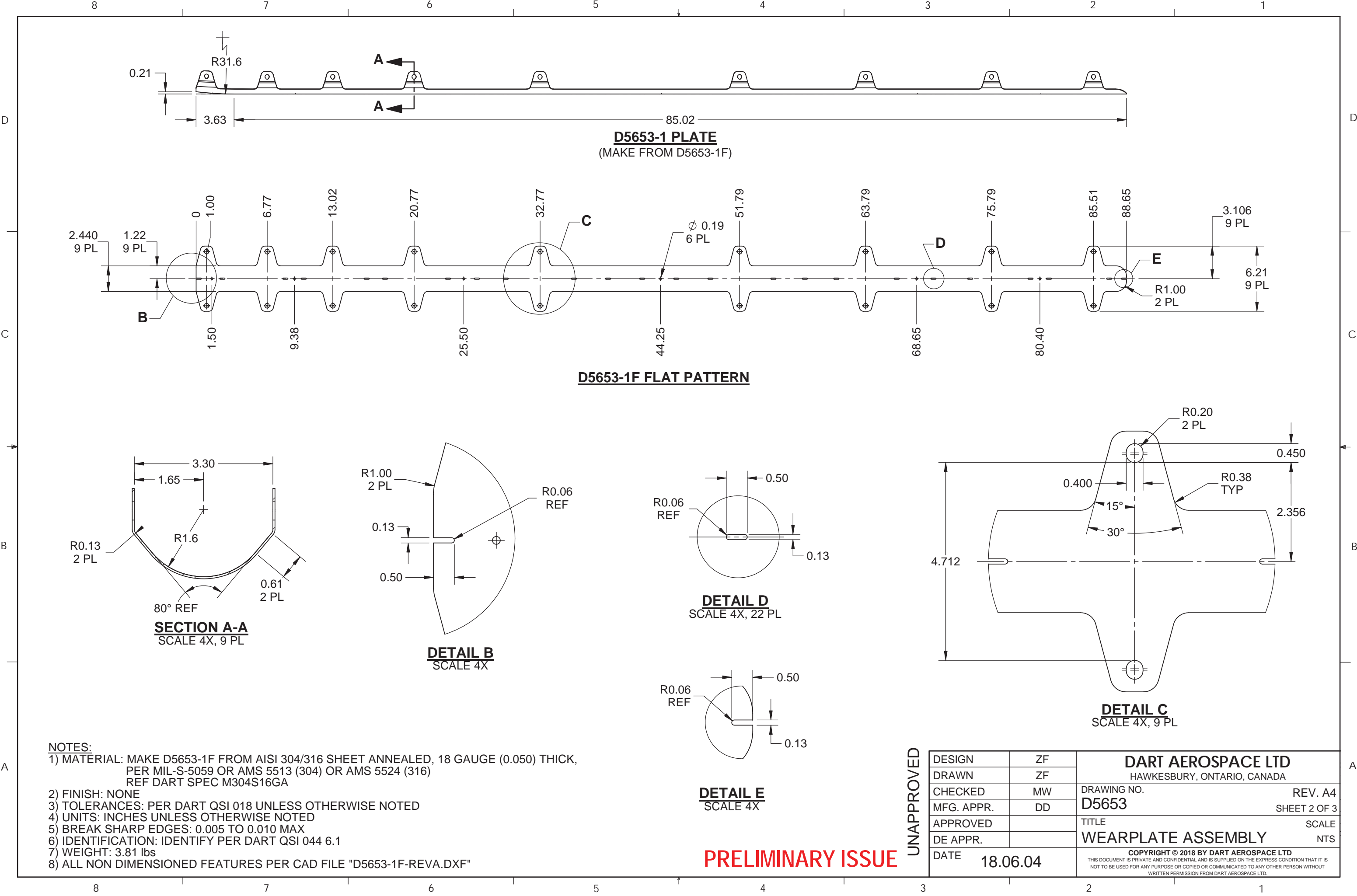
D5653-041 WEARPLATE ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
 - 7) WEIGHT: 8.17 lbs
 - 8) WELDING PER DART QSI 004
 - 9) FORM TO MATCH PROFILE OF D5653-1 AT TIME OF WELDING
 - 10) TRANSFER DRILL \varnothing 0.19 HOLE FROM D5653-1 PLATE THRU D5653-3 WEARBAR ASSEMBLY

PRELIMINARY ISSUE

UNAPPROVED

A	NEW ISSUE		ZF	18.06.04
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ZF			
CHECKED	MW	DRAWING NO. REV. A4 D5653 SHEET 1 OF 3		
MFG. APPR.	DD			
APPROVED		TITLE SCALE WEARPLATE ASSEMBLY NTS		
DE APPR.				
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D5653-1 PLATE
(MAKE FROM D5653-1F)

D5653-1F FLAT PATTERN

SECTION A-A
SCALE 4X, 9 PL

DETAIL B
SCALE 4X

DETAIL D
SCALE 4X, 22 PL

DETAIL E
SCALE 4X

DETAIL C
SCALE 4X, 9 PL

- NOTES:**
- 1) MATERIAL: MAKE D5653-1F FROM AISI 304/316 SHEET ANNEALED, 18 GAUGE (0.050) THICK, PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) REF DART SPEC M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
 - 7) WEIGHT: 3.81 lbs
 - 8) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5653-1F-REVA.DXF"

PRELIMINARY ISSUE

UNAPPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. D5653	REV. A4
MFG. APPR.	DD		SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSEMBLY	NTS
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